



Description: 2021 Toyota RAV4 XLE
 Body Style: 4D Ut Drive Train: 2.5L Inj 4 Cyl AWD
 VIN: 2T3P1RFV7MC219348
 OEM/ALT: O Search Code: None
 Options: PASSENGER AIRBAG, POWER DRIVER SEAT, POWER LOCK, POWER WINDOW, POWER STEERING
 REAR WINDOW DEFOGGER, AIR CONDITION, REAR WINDOW WIPER, CRUISE CONTROL
 TILT STEERING COLUMN, AM/FM STEREO, DRIVER AIRBAG, HEATED EXTERIOR MIRROR
 REAR (DUAL-ZONE) AC, FRONT SIDE AIRBAG WITH HEAD PROTECTION
 ANTI-LOCK BRAKE SYS., TRACTION CONTROL, FOG LIGHTS, ALUM/ALLOY WHEELS
 REARVIEW CAMERA, TIRE INFLATION/PRESSURE MONITOR, AUXILIARY INPUT
 BLUETOOTH WIRELESS CONNECTIVITY, HD RADIO, SATELLITE RADIO
 POWER ADJUSTABLE EXTERIOR MIRROR, 4WD OR AWD, PRIVACY GLASS, AUTO AIR CONDITION
 TRIP COMPUTER, FIRST ROW BUCKET SEAT, TELEMATIC SYSTEMS, CLOTH SEAT
 ALL WHEEL DRIVE, SIDE AIRBAGS, AUTOMATIC HEADLIGHTS
 SECOND ROW SIDE AIRBAG WITH HEAD PROTECTION, REMOTE DECKLID OR TAILGATE RELEASE
 MP3 PLAYER, DAYTIME RUNNING LIGHTS, TONNEAU COVER
 DRIVER SEAT WITH POWER LUMBAR SUPPORT, ELECTRONIC STABILITY CONTROL
 KEYLESS ENTRY SYSTEM, REAR BENCH SEAT, REAR SPOILER, SIDE BLIND ZONE ALERT
 SMART KEY SYSTEM, STEERING WHEEL AUDIO CONTROLS

Line Item	Entry Number	Labor Type	Operation	Line Item Description	Part Type/ Part Number
1	AUTO	BDY	OVERHAUL	Frnt Bumper Cover Assy	
2	202273	BDY	REMOVE/REPLACE	Frnt Bumper Cover	52119-0R920
3	AUTO	REF	REFINISH	Frnt Bumper Cover	
4	AUTO	BDY	REMOVE/REPLACE	Frnt Otr Add w/Parking Sensor	
5	202275	BDY	REMOVE/REPLACE	R Frnt Bumper Cover Retainer	52535-0R090
6	AUTO	BDY	REMOVE/INSTALL	Frnt Bumper Cover	
7	202276	BDY	REMOVE/REPLACE	L Frnt Bumper Cover Retainer	52536-0R070
8	204603	BDY	REMOVE/REPLACE	Frnt Bumper Emblem	53141-33130
9	202329	BDY	REMOVE/REPLACE	Frnt Upr Bumper Seal	53395-0R080
10	202337	BDY	REMOVE/REPLACE	R Frnt Otr Parking Sensor Retainer	89348-06230-A2
11	202338	BDY	REMOVE/REPLACE	L Frnt Otr Parking Sensor Retainer	89348-06220-A2
12	203799	BDY	REMOVE/REPLACE	Frnt Bumper Wiring Harness	ORDER FROM DEALER
13	202289	BDY	REMOVE/REPLACE	R Frnt Bumper Fog Lamp Opening Cover	52127-0R160
14	202290	BDY	REMOVE/REPLACE	L Frnt Bumper Fog Lamp Opening Cover	52128-0R160
15	202293	BDY	REMOVE/REPLACE	Frnt Lwr Bumper Cover Grille	53113-0R090
16	202315	BDY	REMOVE/REPLACE	Frnt Bumper License Plate Bracket	52114-0R120
17	202299	BDY	REMOVE/REPLACE	Frnt Bumper Guard	52411-0R130
18	202313	BDY	REMOVE/REPLACE	Frnt Upr Bumper Impact Absorber	52614-0R090
19	202314	BDY	REMOVE/REPLACE	Frnt Lwr Bumper Impact Absorber	52618-0R050
20	202331	BDY	REMOVE/REPLACE	Frnt Bumper Reinforcement Bar (Alum)	52021-0R100
21	202355	BDY	REMOVE/REPLACE	R Frnt Bumper Extension	52102-0R040
22	202356	BDY	REMOVE/REPLACE	L Frnt Bumper Extension	52103-0R040



Preliminary
Profile ID:

23	203619	BDY	REMOVE/REPLACE	Grille		53112-0R130
24	AUTO	BDY	REMOVE/REPLACE	Frnt Inr Add w/Parking Sensor		
25	203621	BDY	REMOVE/REPLACE	R Grille Moulding		53123-0R050
26	203622	BDY	REMOVE/REPLACE	L Grille Moulding		53124-0R040
27	203626	BDY	REMOVE/REPLACE	Grille Bracket		53115-0R010
28	203632	BDY	REMOVE/REPLACE	Front View Camera		86790-42130
29	203633	BDY	REMOVE/REPLACE	Cruise Control Laser/Radar Sensor		88210-02020
30	200009	BDY	REMOVE/REPLACE	R Frt Combination Lamp Assembly		81110-0R142
31	AUTO	BDY	CHECK/ADJUST	Headlamps		
32	200010	BDY	REMOVE/REPLACE	L Frt Combination Lamp Assembly		81150-0R142
33	201526	BDY	REMOVE/REPLACE	Hood Panel (Alum)		53301-0R080
34	AUTO	REF	REFINISH	Hood Outside		
35	AUTO	REF	REFINISH	Add For Hood Underside		
36	201527	BDY	REMOVE/REPLACE	Hood Insulator		53341-0R060
37	204609	BDY	REMOVE/REPLACE	Hood Clip 8@1.47		53326-08010
38	201530	BDY	REMOVE/REPLACE	R Hood Support		53440-0R050
39	201534	BDY	REMOVE/REPLACE	R Hood Rod Holder		53452-02220
40	201537	BDY	REMOVE/REPLACE	R Hood Hinge		53410-0R080
41	AUTO	REF	REFINISH	R Hinge		
42	AUTO	BDY	REMOVE/INSTALL	Hood Assy		
43	201538	BDY	REMOVE/REPLACE	L Hood Hinge		53420-0R080
44	AUTO	REF	REFINISH	L Hinge		
45	201543	BDY	REMOVE/REPLACE	Hood Latch		53510-0R060
46	201545	BDY	REMOVE/REPLACE	Hood Release Cable		53630-0R050
47	200803	BDY	REMOVE/REPLACE	Cooling Radiator		16400-F0010
48	200806	BDY	REMOVE/REPLACE	Cooling Filler Neck		16897-F0040
49	200807	BDY	REMOVE/REPLACE	Cooling Radiator Filler Cap		16401-36030
50	201551	BDY	REMOVE/REPLACE	Upr Cooling Radiator Hose		16572-F0090
51	201555	BDY	REMOVE/REPLACE	Lwr Inr Cooling Radiator Hose		16571-F0120
52	200813	BDY	REMOVE/REPLACE	Cooling Fan/Motor & Shroud Assy		16360-0P170
53	200815	BDY	REMOVE/REPLACE	Cooling Recovery Tank		16470-F0020
54	201562	BDY	REMOVE/REPLACE	Cooling Reservoir Hose		16283-F0060
55	200818	MCH	REMOVE/REPLACE	Cooling Thermostat & Housing	-M	16031-25011
56	200819	MCH	REMOVE/REPLACE	Cooling Water Outlet	-M	ORDER FROM DEALE
57	200820	MCH	REMOVE/REPLACE	Cooling Gasket	-M	ORDER FROM DEALE
58	200821	MCH	REMOVE/REPLACE	Cooling Water Pump Housing	-M	16032-F0011
59	200822	MCH	REMOVE/REPLACE	Cooling Gasket	-M	16325-25010
60	200823	BDY	REMOVE/REPLACE	Cooling Drive Belt		90916-A2027
61	201744	MCH	REMOVE/REPLACE	Engine Oil Cooler	-M	15710-25010
62	201745	MCH	REMOVE/REPLACE	Upr Engine Oil Cooler Hose	-M	16261-25050
63	201746	MCH	REMOVE/REPLACE	Lwr Engine Oil Cooler Hose	-M	16264-25030
64	203951	MCH	REMOVE/REPLACE	Trans Oil Cooler	-M	33493-06021
65	200099	MCH	REMOVE/REPLACE	Trans Oil Cooler Inlet Hose	-M	32941-06170
66	200101	MCH	REMOVE/REPLACE	Trans Oil Cooler Outlet Hose	-M	32942-06150
67	200104	MCH	REMOVE/REPLACE	Trans Oil Cooler Tube	-M	32907-0R030
68	204615	MCH	REMOVE/REPLACE	Trans Oil Cooler Hose	-M	16261-F0012
69	200108	MCH	REMOVE/REPLACE	Trans Oil Cooler Hose	-M	16260-F0010
70	200107	MCH	REMOVE/REPLACE	A/C Condenser Assy	-M	884A0-06020
71	AUTO	MCH	REMOVE/REPLACE	Evacuate & Recharge A/C	-M	
72	200113	MCH	REMOVE/REPLACE	Discharge Hose	-M	88711-0R010
73	200115	MCH	REMOVE/REPLACE	A/C Compressor	-M	88310-06570
74	200125	MCH	REMOVE/REPLACE	Suction Hose	-M	88704-0R090
75	200129	MCH	REMOVE/REPLACE	Suction Pipe	-M	88710-0R040
76	200133	MCH	REMOVE/REPLACE	Evaporator Pipe	-M	88710-0R020
77	200152	BDY	REMOVE/REPLACE	R Fender Panel (Alum)		53811-0R130
78	AUTO	REF	REFINISH	R Fender Outside		
79	AUTO	BDY	REMOVE/INSTALL	R Front Combination Lamp		
80	AUTO	REF	REFINISH	R Add To Edge Fender		
81	200153	BDY	REMOVE/REPLACE	L Fender Panel (Alum)		53812-0R110
82	AUTO	BDY	REMOVE/INSTALL	L Front Combination Lamp		
83	AUTO	REF	REFINISH	L Fender Outside		
84	AUTO	REF	REFINISH	L Add To Edge Fender		



85	200160	BDY	REMOVE/REPLACE	R Fender Liner	53875-0R080
86	200161	BDY	REMOVE/REPLACE	L Fender Liner	53876-0R080
87	203843	BDY	REMOVE/REPLACE	R Fender Wheel Opening Mldg	75601-0R090
88	203844	BDY	REMOVE/REPLACE	L Fender Wheel Opening Mldg	75602-0R090
89	203041	BDY	REMOVE/REPLACE	R Lwr Fender Moulding	76901-0R010
90	203042	BDY	REMOVE/REPLACE	L Lwr Fender Moulding	76902-0R010
91	AUTO	REF	REFINISH	Radiator Support Complete	
92	AUTO	BDY	REMOVE/REPLACE	Radiator Support Components	
93	203509	BDY	REMOVE/REPLACE	Frnt Body Upper Tie Bar	53205-0R070
94	203512	BDY	REMOVE/REPLACE	R Frnt Body Front Brkt	53223-0R050
95	203513	BDY	REMOVE/REPLACE	L Frnt Body Front Brkt	53223-0R050
96	203514	BDY	REMOVE/REPLACE	R Frnt Body Rad Side Support	53202-0R050
97	203515	BDY	REMOVE/REPLACE	L Frnt Body Rad Side Support	53203-0R050
98	203531	BDY	REMOVE/REPLACE	Frnt Body Lower Tie Bar	57104-0R050
99	203532	BDY	REMOVE/REPLACE	Upr Frnt Body Cover	16681-F0020
100	203537	BDY	REMOVE/REPLACE	Upr Frnt Body Air Guide	16594-F0080
101	203539	BDY	REMOVE/REPLACE	R Frnt Body Air Guide	16593-F0140
102	203541	BDY	REMOVE/REPLACE	R Frnt Body Clip	90467-07214
103	203507	BDY	REMOVE/REPLACE	L Frnt Body Clip	90467-07214
104	203508	BDY	REMOVE/REPLACE	Lwr Frnt Body Air Guide	16592-F0080
105	203503	BDY	REMOVE/REPLACE	R Frnt Body Front Apron Panel (Steel/HSS)	53701-0R060
106	AUTO	REF	REFINISH	R Apron Assembly Complete	
107	203504	BDY	REMOVE/REPLACE	L Frnt Body Front Apron Panel (Steel/HSS)	53702-0R060
108	AUTO	REF	REFINISH	L Apron Assembly Complete	
109	203416	BDY	REMOVE/REPLACE	R Upr Frnt Body Air Guide	53155-0R030
110	203426	BDY	REMOVE/REPLACE	L Upr Frnt Body Air Guide	53156-0R030
111	203427	BDY	REMOVE/REPLACE	R Lwr Frnt Body Air Guide	53153-0R030
112	203428	BDY	REMOVE/REPLACE	L Lwr Frnt Body Air Guide	53154-0R030
113	203414	BDY	REMOVE/REPLACE	R Frnt Body Apron Seal	53736-0R040
114	203415	BDY	REMOVE/REPLACE	L Frnt Body Apron Seal	53737-0R010
115	200257	MCH	REMOVE/REPLACE	Sub-Frame	-M 51100-0R010
116	200261	MCH	REMOVE/REPLACE	R Sub-Frame Brace	-M 52257-0R040
117	200262	MCH	REMOVE/REPLACE	L Sub-Frame Brace	-M 52258-0R040
118	200263	MCH	REMOVE/REPLACE	R Sub-Frame Bolt	-M 90119-A0248
119	200264	MCH	REMOVE/REPLACE	L Sub-Frame Bolt	-M 90119-A0248
120	200273	MCH	REMOVE/REPLACE	Air Bag Module-Driver Front	-M 45130-0R060-C0
121	200480	MCH	REMOVE/REPLACE	Air Bag Spiral Cable	-M 84308-0R030
122	200275	MCH	REMOVE/REPLACE	Air Bag Module-Passenger Front	-M 73960-0R060
123	AUTO	MCH	REMOVE/INSTALL	Instrument Panel Assy	-M
124	200476	MCH	REMOVE/REPLACE	R Air Bag Wiring Harness Assy	-M 82140-0R070
125	200478	MCH	REMOVE/REPLACE	Air Bag Driver Knee Module	-M 73900-0R030-C0
126	204632	MCH	REMOVE/REPLACE	R Frnt Air Bag Impact Sensor	-M 89173-09D40
127	204633	MCH	REMOVE/REPLACE	L Frnt Air Bag Impact Sensor	-M 89173-09D40
128	200489	MCH	REMOVE/REPLACE	Ctr Air Bag Sensor	-M 89170-0R220
129	AUTO	BDY	REMOVE/INSTALL	Ctr Console	
130	201226	MCH	REMOVE/REPLACE	R Air Bag Side Curtain Module	-M 62170-0R060
131	AUTO	BDY	REMOVE/INSTALL	Roof Headliner	
132	201227	MCH	REMOVE/REPLACE	L Air Bag Side Curtain Module	-M 62180-0R060
133	201245	MCH	REMOVE/REPLACE	Air Bag Module-Passenger Seat	-M 73910-0R080
134	AUTO	BDY	REMOVE/INSTALL	R Frnt Seat Assy	
135	201246	MCH	REMOVE/REPLACE	Air Bag Module-Drivers Seat	-M 73920-0R080
136	AUTO	BDY	REMOVE/INSTALL	L Frnt Seat Assy	
137	204638	MCH	REMOVE/REPLACE	R Frnt Air Bag Side Impact Sensor	-M 8983A-0E021
138	AUTO	BDY	REMOVE/INSTALL	R Frnt Door Trim Panel	
139	204639	MCH	REMOVE/REPLACE	L Frnt Air Bag Side Impact Sensor	-M 8983A-0E021
140	AUTO	BDY	REMOVE/INSTALL	L Frnt Door Trim Panel	
141	204644	MCH	REMOVE/REPLACE	R Ctr Air Bag Side Impact Sensor	-M 89831-0E170
142	204645	MCH	REMOVE/REPLACE	L Ctr Air Bag Side Impact Sensor	-M 89831-0E170
143	204648	MCH	REMOVE/REPLACE	R Rear Air Bag Side Impact Sensor	-M N.A.
144	204649	MCH	REMOVE/REPLACE	L Rear Air Bag Side Impact Sensor	-M N.A.
145	201288	BDY	REMOVE/REPLACE	Alloy Wheel 2@510.75	42611-0R390
146	AUTO	MCH	REMOVE/REPLACE	Frnt Susp Components Both Sides	-M



			DOES NOT INCLUDE ALIGNMENT				
148	201383	MCH	REMOVE/REPLACE	R Frt Susp Brake Rotor	-M	43512-06200	
149	201384	MCH	REMOVE/REPLACE	L Frt Susp Brake Rotor	-M	43512-06200	
150	201451	MCH	REMOVE/REPLACE	R Frt Susp Hub Assy	-M	43550-0R060	
151	201452	MCH	REMOVE/REPLACE	L Frt Susp Hub Assy	-M	43550-0R060	
152	201324	MCH	REMOVE/REPLACE	R Frt Susp Steering Knuckle	-M	43201-0R010	
153	201325	MCH	REMOVE/REPLACE	L Frt Susp Steering Knuckle	-M	43202-0R010	
154	201395	MCH	REMOVE/REPLACE	R Frt Susp Splash Shield	-M	47781-06180	
155	201396	MCH	REMOVE/REPLACE	L Frt Susp Splash Shield	-M	47782-06180	
156	201328	MCH	REMOVE/REPLACE	R Frt Susp Strut Assy	-M	48510-8Z375	
157	201329	MCH	REMOVE/REPLACE	L Frt Susp Strut Assy	-M	48520-8Z227	
158	201415	MCH	REMOVE/REPLACE	R Lwr Frt Susp Control Arm Assy	-M	48068-0R050	
159	201416	MCH	REMOVE/REPLACE	L Lwr Frt Susp Control Arm Assy	-M	48069-0R050	
160	201426	MCH	REMOVE/REPLACE	R Frt Susp Bolt	-M 2@6.12	ORDER FROM DEALER	
161	201427	MCH	REMOVE/REPLACE	L Frt Susp Bolt	-M	ORDER FROM DEALER	
162	201423	MCH	REMOVE/REPLACE	R Lwr Frt Susp Ball Joint	-M	43330-09A90	
163	201362	MCH	REMOVE/REPLACE	L Lwr Frt Susp Ball Joint	-M	43330-09A90	
164	204377	MCH	REMOVE/REPLACE	R Frt Drive Axle Shaft	-M	43410-06A80	
165	201430	MCH	REMOVE/REPLACE	Steering Gear Assembly	-M	ORDER FROM DEALER	1
166	AUTO	MCH	REMOVE/INSTALL	Engine/Trans & Sub-Frame	-M		
167	203183	MCH	REMOVE/REPLACE	Engine Crankshaft Pulley	-M	13470-25010	
168	203184	MCH	REMOVE/REPLACE	Engine Bolt	-M	ORDER FROM DEALER	
169	203185	MCH	REMOVE/REPLACE	Engine Timing Cover	-M	ORDER FROM DEALER	
170	203187	BDY	REMOVE/REPLACE	Upr Engine Cover		12601-F0040	
171	203260	BDY	REMOVE/REPLACE	Frt Engine Under Cover		51441-0R100	
172	204152	BDY	REMOVE/REPLACE	Engine Under Cover		51420-0R061	
173	204475	BDY	REMOVE/REPLACE	Air Cleaner Assembly		17700-F0011	
174	203284	BDY	REMOVE/REPLACE	Air Cleaner Inlet		17750-F0070	
175	203285	BDY	REMOVE/REPLACE	Air Cleaner Hose		17881-F0070	
176	203286	BDY	REMOVE/REPLACE	Air Cleaner Resonator		17893-F0130	
177	201021	GLS	REMOVE/REPLACE	W/Shield Glass		56101-0R411	
178	200546	BDY	REMOVE/REPLACE	R Roof Rail		61210-0R010	
179	AUTO	REF	REFINISH	R Roof Rail			
180	200547	BDY	REMOVE/REPLACE	L Roof Rail		61220-0R010	
181	AUTO	REF	REFINISH	L Roof Rail			
182	204042	BDY	REMOVE/REPLACE	R Frt Seat Belt		73210-0R080-C3	
183	204043	BDY	REMOVE/REPLACE	L Frt Seat Belt		73220-06390-C3	
184	200337	BDY	REMOVE/REPLACE	R Frt Door Shell		67001-0R130	
185	AUTO	REF	REFINISH	R Frt Door Outside			
186	AUTO	REF	REFINISH	R Frt Add For Jambs & Interior			
187	AUTO	MCH	REMOVE/REPLACE	R Frt Add To R&I/R&R Side Air Bag Sensor			
188	204341	BDY	REMOVE/REPLACE	R Rear Door Shell		67003-0R121	
189	AUTO	REF	REFINISH	R Rear Door Outside			
190	AUTO	REF	REFINISH	R Rear Add For Jambs & Interior			
191	202805	BDY	REMOVE/REPLACE	Roof Headliner		ORDER FROM DEALER	1
192	202443	GLS	REMOVE/REPLACE	Liftgate Glass		FB28059YPY	
193	AUTO	BDY	REMOVE/INSTALL	Liftgate Spoiler			
194	AUTO	REF	ADD'L OPR	Clear Coat			
195	AUTO		ADD'L COST	Paint/Materials			1
196	AUTO		ADD'L COST	Hazardous Waste Disposal			



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