

## VEHICLE

2024 TOYO Tacoma 4WD TRD Off Road Double Cab Automatic w/5' Bed 4D SHORT 4-2.4L Turbocharged Gasoline Port/Direct Injection GREY

VIN: 3TMLB5JN1RM025711	Interior Color:	Mileage In: 1,006	Vehicle Out:
License:	Exterior Color: GREY	Mileage Out:	
State:	Production Date: 5/2024	Condition:	Job #:

### TRANSMISSION

Automatic Transmission  
4 Wheel Drive

### POWER

Power Steering  
Power Brakes  
Power Windows  
Power Locks  
Power Mirrors  
Heated Mirrors

### DECOR

Dual Mirrors  
Privacy Glass  
Console/Storage  
Overhead Console

### CONVENIENCE

Air Conditioning

Intermittent Wipers  
Tilt Wheel  
Cruise Control  
Keyless Entry  
Alarm  
Message Center  
Steering Wheel Touch Controls  
Telescopic Wheel  
Climate Control  
Backup Camera  
Intelligent Cruise

### RADIO

AM Radio  
FM Radio  
Stereo  
Search/Seek  
Auxiliary Audio Connection

Satellite Radio  
**SAFETY**  
Drivers Side Air Bag  
Passenger Air Bag  
Anti-Lock Brakes (4)  
4 Wheel Disc Brakes  
Traction Control  
Stability Control  
Front Side Impact Air Bags  
Head/Curtain Air Bags  
Communications System  
Hands Free Device  
Xenon or L.E.D. Headlamps  
Positraction  
Blind Spot Detection  
Lane Departure Warning  
**SEATS**

Cloth Seats  
Bucket Seats

### WHEELS

Aluminum/Alloy Wheels

### PAINT

Clear Coat Paint

### OTHER

Fog Lamps  
Signal Integrated Mirrors  
California Emissions

### TRUCK

Rear Sliding Window  
Bedliner  
Trailer Hitch  
Trailer Package

Line	Oper	Description	Part Number	Qty	Labor	Paint
1		<b>FRONT BUMPER</b>				
2		O/H front bumper			3.4	
3	Repl	Bumper cover w/o SR, SR5	52119AK901	1	Incl.	3.2
4		Add for Clear Coat				1.3
5		Add for fog lamps			0.2	
6	Repl	Prep unprimed bumper		1		0.7
7	*	Repl LT Side molding	52113AK900	1	Incl.	<u>0.0</u>
8	Repl	LT Bumper grille	52128AK010	1	Incl.	
9	Repl	Molding	53928AK010	1	Incl.	
10	Repl	Lower panel w/fog lights black	53931AK010	1	Incl.	
11	Repl	LT Lower panel center bracket w/o SR, SR5	52126AK020	1	0.1	
12	Repl	Valance panel	53911AK010	1	Incl.	
13	Repl	License bracket w/o Limited	75101AK010	1	0.2	
14	Repl	LT Inlet duct	52822AK010	1	Incl.	
15	Repl	Impact bar (ALU)	5202104050	1	0.5	
16	R&I	RT Stay			0.2	
17	Repl	LT Stay	5201204060	1	0.2	
18	Repl	Absorber	52611AK010	1	Incl.	
19	Repl	Center bracket	52521AK010	1	0.1	
20	Repl	LT Bumper bracket	52136AK010	1	0.1	
21	*	Repl Bumper bracket retainer	525270C010	3	<u>Incl.</u>	
22	Repl	LT Guide	52116AK010	1	0.1	
23	Repl	RT Guide	52115AK010	1	0.1	
24		<b>GRILLE</b>				
25	Repl	Grille assy w/o front camera	531010C120	1	Incl.	
26	Repl	Grille surround	52711AK900	1	0.2	
27	Repl	Seal to hood	53395AK010	1	0.1	
28		<b>FRONT LAMPS</b>				
29	R&I	RT Headlamp assy w/o Limited			0.3	
30	Repl	LT Headlamp assy w/o Limited	81150AK010	1	0.3	
31		Aim headlamps			0.5	
32	*	R&I RT Fog lamp assy			<u>0.1</u>	
33	Repl	LT Fog lamp assy	812200C040	1	0.1	
34		Aim fog lamps			0.3	
35		<b>RADIATOR SUPPORT</b>				
36	Repl	LT Radiator support	5320304020	1	2.3	0.9
37	*	Rpr RT Radiator support			<u>1.5</u>	0.9
38		Overlap Minor Panel				-0.2
39	Repl	Upper tie bar	5320504030	1	0.8	0.4
40		Add for Clear Coat				0.1
41	Repl	Lower tie bar	5716204010	1	1.4	0.6
42		Overlap Minor Panel				-0.2

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43	Repl	Lower guide	16592AK010	1	0.2	
44	Repl	Lock support	5320904040	1	Incl.	
45	Repl	Upper guide	16594AK010	1	0.2	
46	Repl	LT H'lamp bracket	5327204010	1		
47	Repl	LT Side air baffle	16595AK010	1	0.2	
48	R&I	Splash shield w/o TRD off road pkg			Incl.	
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49	<b>COOLING</b>					
50	Repl	Radiator assy w/automatic trans	16400AK020	1	Incl.	
51	Repl	Upper hose	16570AK020	1	0.5	
52		Deduct for Overlap			-0.3	
53	Repl	Fan assy	16360AK010	1	1.1	
54	*	Repl Intercooler	17940AK010	1	<u>Incl.</u>	
55	*	Repl LT Air hose	17342AK011	1	<u>Incl.</u>	
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56	<b>AIR CONDITIONER &amp; HEATER</b>					
57	Repl	Condenser assy	884A00C010	1	4.0	
58		AC Service evacuate & recharge			1.4 M	
59		AC Service refrigerant recovery			0.4 M	
60	Repl	AC line	88710AK010	1	0.6	
61	Repl	AC tube	88710AK030	1	0.6	
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62	<b>HOOD</b>					
63	Repl	Hood w/o TRD Sport (ALU)	53301AK010	1	1.6	3.0
64		Add for Clear Coat				1.2
65		Add for Underside(Complete)				1.5
66		Add for Clear Coat				0.3
67	#	PREP MASK SEAM SEAL		1	1.0	
68	Repl	Front seal	53381AK010	1	Incl.	
69	Repl	Lock assy	53510AK010	1	0.3	
70	Repl	RT Hinge	53410AK010	1	0.3	0.6
71		Overlap Minor Panel				-0.2
72	Repl	LT Hinge	53420AK010	1	0.3	0.6
73		Overlap Minor Panel				-0.2
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74	<b>FENDER</b>					
75	Repl	RT Fender w/TRD, LIMITED	53811AK030	1	2.2	2.2
76		Overlap Major Adj. Panel				-0.4
77		Add for Clear Coat				0.4
78		Add for Edging				0.5
79		Add for Clear Coat				0.1
80	*	Repl LT Fender w/TRD, LIMITED	538120AK020	1	2.2	2.2
81		Overlap Major Adj. Panel				-0.4
82		Add for Clear Coat				0.4
83		Add for Edging				0.5
84		Add for Clear Coat				0.1
85	Repl	LT Rear seal	53828AK010	1	Incl.	
86	R&I	RT Fender ledge cvr			0.2	

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87	Repl	LT Fender ledge cvr	53808AK010	1	0.2	
88	R&I	RT Fender liner			Incl.	
89	Repl	LT Fender liner	53876AK010	1	Incl.	
90	*	R&I RT Wheel opng mldg w/o SR, SR5			<u>Incl.</u>	
91	Repl	LT Wheel opng mldg w/o SR, SR5	75086AK010	1	Incl.	
92	Repl	LT Apron assy (UHS)	5372004010	1	5.8	1.0
93		Overlap Minor Panel				-0.2
94		Deduct for Overlap			-1.5	
95	Repl	LT Apron rear panel upper	5370404030	1	6.5	1.0
96		Overlap Major Non-Adj. Panel				-0.2
97	Repl	LT Apron rear panel lower	5513404020	1	6.5	1.0
98		Overlap Major Non-Adj. Panel				-0.2
99	<b>ELECTRICAL</b>					
100	R&I	Battery			0.3	
101	R&I	Low note horn			0.1	
102	R&I	High note horn			0.1	
103	*	Repl Harness Instrument panel w/trailer brake	82141AK230	1	<u>Incl.</u>	
104	#	SUBLET INSTALL PER INV		1		
105	<b>WINDSHIELD</b>					
106	Repl	Windshield Toyota w/o head up display	56101AK010	1	3.7	
107	Repl	Washer reservoir	85315AK010	1	Incl.	
108	*	Repl Filler neck	85301AK010	1	<u>Incl.</u>	
109	<b>INSTRUMENT PANEL</b>					
110	R&I	R&I instrument panel			6.1	
111	<b>CONSOLE</b>					
112	*	R&I <u>console w/o TRD, LIMITED</u>			<u>1.0</u>	
113	<b>RESTRAINT SYSTEMS</b>					
114	*	Repl Driver air bag	NOT LISTED	1	0.3	M
115		Repl LT Knee air bag	73900AK010C0	1	0.5	M
116		Repl Diag unit w/sens	8917004740	1	0.3	M
117		Repl RT Ft impact sensor	8917309492	1	0.1	M
118		Repl LT Ft impact sensor	8917309492	1	Incl.	M
119		Repl LT Retractor assy	73220AK010C0	1	0.3	M
120		Repl LT Adjuster	732000R010	1	0.1	
121	*	Repl LT Cover	730240C020C0	1	<u>Incl.</u>	
122		Repl RT Retractor assy	73210AK010C0	1	0.3	M
123	<b>FRONT DOOR</b>					
124	*	Blnd RT Outer panel				<u>1.3</u>
125	*	Rpr LT Outer panel			<u>1.0</u>	2.3
126		Overlap Major Adj. Panel				-0.4
127		Add for Clear Coat				0.4
128	#	Rpr Feather edge prime and block				0.5
129	Repl	RT Nameplate "TACOMA" w/o	75444AK020	1	0.2	

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		chrome				
130	Repl	LT Nameplate "TACOMA" w/o chrome	75444AK030	1	0.2	
131	R&I	LT R&I door assy			1.5	
132	R&I	RT Front w'strip			0.3	
133	Repl	RT Black out tape	75921AK010	1	0.2	
134	R&I	LT Front w'strip			0.3	
135	Repl	LT Black out tape	75922AK010	1	0.2	
136	Repl	LT Belt molding	75720AK010	1	0.3	
		Note: PARTS: Part cannot be reused/reinstalled.				
137	Repl	RT Belt molding	75710AK010	1	0.3	
		Note: PARTS: Part cannot be reused/reinstalled.				
138	Repl	RT Water deflector	67831AK010	1	0.1	
		Note: PARTS: Part cannot be reused/reinstalled.				
139	Repl	LT Water deflector	67832AK010	1	0.1	
		Note: PARTS: Part cannot be reused/reinstalled.				
140	<b>VEHICLE DIAGNOSTICS</b>					
141	*	Pre-repair scan		1	0.5	M
142	*	Post-repair scan		1	0.5	M
143	<b>MISCELLANEOUS OPERATIONS</b>					
144	*	Repl	Cover ENGINE COMPARTMENT	1	0.5	
145	#	Repl	Cover Car-PRIME	1	0.2	
146	#	Repl	Cover Car	1	0.2	
147	#	Rpr	Setup & measure		2.0	
148	#		TRAM UPPER BODY	1	1.0	
149	#	Rpr	PULL BACK TO FACTORY SPEC'S		6.0	F
150	#		Sublet - alignment	1		
151	#	Repl	Flex additive	1		
152	#	Refn	Tint color / color match			0.5
153	#	Rpr	Color sand and buff		0.3	
154	#	Repl	Corrosion protection	1	0.3	
155	#	Rpr	Clean adhesive from panel		0.5	
156	#	Subl	Hazardous waste removal	1		
<b>SUBTOTALS</b>					<b>77.5</b>	<b>27.1</b>