

VEHICLE

2025 TOYO Corolla LE w/Continuously Variable Transmission 4D SED 4-2.0L Gasoline Port/Direct Injection GRAY

VIN: 5YFB4MDE8SP249228	Interior Color:	Mileage In: 2,250	Vehicle Out:
License: 2JS629	Exterior Color: GRAY	Mileage Out:	
State: SD	Production Date: 11/2024	Condition:	Job #: FRONT END

TRANSMISSION

Automatic Transmission

POWER

Power Steering

Power Brakes

Power Windows

Power Locks

Power Mirrors

DECOR

Dual Mirrors

Tinted Glass

Console/Storage

CONVENIENCE

Air Conditioning

Intermittent Wipers

Tilt Wheel

Cruise Control

Rear Defogger

Keyless Entry

Message Center

Steering Wheel Touch Controls

Telescopic Wheel

Climate Control

Backup Camera

Intelligent Cruise

RADIO

AM Radio

FM Radio

Stereo

Search/Seek

Auxiliary Audio Connection

Satellite Radio

SAFETY

Drivers Side Air Bag

Passenger Air Bag

Anti-Lock Brakes (4)

4 Wheel Disc Brakes

Front Side Impact Air Bags

Head/Curtain Air Bags

Communications System

Hands Free Device

Rear Side Impact Air Bags

Lane Departure Warning

SEATS

Cloth Seats

Bucket Seats

WHEELS

Wheel Covers

PAINT

Clear Coat Paint

OTHER

Traction Control

Stability Control

Xenon or L.E.D. Headlamps

California Emissions

Line	Oper	Description	Part Number	Qty	Labor	Paint
1		FRONT BUMPER & GRILLE				
2		O/H front bumper			3.2	
3	<>	Repl Bumper cover	52119F2941	1	Incl.	3.0
4		Repl Prep unprimed bumper		1		0.8
5	*	Repl Pad	5242102050	1	<u>Incl.</u>	
		Note: Part cannot be reused/reinstalled. 2 of these are required.				
6	*	Repl Pad	5242102050	1	<u>Incl.</u>	
7		Repl Lower grille	5310202640	1	Incl.	
8		Repl Upper grille	5311102850	1	Incl.	
9		Repl Emblem w/o hybrid	5314112270	1	Incl.	
10		Repl Inner grille US built	5311402510	1	Incl.	
11		R&I License bracket			0.2	
12		Repl Upper absorber US built	5261102500	1	Incl.	
13		Repl Inner grille clip	9046705063C0	4		
14	*	Repl Inner grille retainer	5252702110	1	<u>Incl.</u>	
15		Repl Distance sensor US built	8821002040	1	0.3	
16		Repl Impact bar US built (ALU)	5213102270	1	0.4	
17		Repl LT Stay bracket US built	5701402170	1	0.3	
18		FRONT LAMPS				
19		Repl LT Headlamp assy w/accent lighting	8115002U60	1	0.5	
20		Aim headlamps			0.5	
21		Repl RT Headlamp assy w/accent lighting	8111002T70	1	0.5	
22		RADIATOR SUPPORT				
23		Repl LT Upper support	5321402180	1	0.6	0.4
24		Repl LT Side support (UHS)	5320302902	1	1.0	0.7
25		Repl Lock support	5320802250	1	0.3	0.4
26		HOOD				
27		Repl Hood US built (HSS)	5330102480	1	1.7	2.8
28		Overlap Major Non-Adj. Panel				-0.2
29		Add for Underside(Complete)				1.4
30		Repl LT Hinge US built	5342002510	1	0.3	0.3
31		Repl RT Hinge US built	5341002510	1	0.3	0.3
32		FENDER				
33		Repl LT Fender	5380202260	1	1.9	2.0
34		Overlap Major Adj. Panel				-0.4
35		Add for Edging				0.5
36	*	Rpr RT Fender			<u>1.5</u>	2.0
37		Overlap Major Adj. Panel				-0.4
38		R&I RT Corner trim US built black			0.2	
39	*	Rpr LT Apron assy (HSS)			<u>3.0</u>	<u>0.8</u>
40		Overlap Minor Panel				-0.2

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41	ELECTRICAL								
42	*	R&I	Fuse & relay box					<u>0.5</u>	
43	WINDSHIELD								
44		R&I	LT Wiper arm					Incl.	
45		R&I	RT Wiper arm					Incl.	
46	COWL								
47		Repl	Cowl grille US built	5570802C10	1			0.7	
48		Repl	LT Cowl grille shield	5575402280	1				
49	PILLARS, ROCKER & FLOOR								
50		R&I	LT Rocker molding US built w/o APEX pkg.					1.3	
51		R&I	RT Rocker molding US built w/o APEX pkg.					1.3	
52	FRONT DOOR								
53		Repl	LT Water deflector	6783202370	1			0.1	
54		Repl	LT Door shell all (HSS)	6700202461	1			5.1	
			Note: PARTS: Part has related components that cannot be reused/reinstalled; water deflector, belt molding, frame molding, pad and applique.						3.0
55			Overlap Major Adj. Panel					-0.4	
56			Clear Coat					2.5	
57		Repl	LT Frame molding black	7575402010	1			0.6	
			Note: LABOR: Time is for installation only. Part cannot be reused/reinstalled.						
58		Repl	LT Belt molding US built	7572002470	1			Incl.	
			Note: PARTS: Part cannot be reused/reinstalled.						
59		Repl	LT Frame molding rivet	90269A0006	6				
60		Repl	LT Applique	7575602110	1			Incl.	
			Note: PARTS: Part cannot be reused/reinstalled.						
61		Repl	LT Window molding	7575202010	1			0.3	
			Note: PARTS: Part cannot be reused/reinstalled.						
62	REAR DOOR								
63	*	Blnd	LT Outer panel (HSS)					<u>1.0</u>	
64		R&I	LT R&I trim panel					0.5	
65		R&I	LT Handle, outside US built					0.4	
66		Repl	LT Belt molding US built	7574002450	1			0.3	
			Note: PARTS: Part cannot be reused/reinstalled.						
67	VEHICLE DIAGNOSTICS								
68	*	Subl	Pre-repair scan		1				
69	*	Subl	<u>Inspect electronic control unit for OCS</u>		1				
70	*	Subl	Post-repair scan		1				
71	*	Subl	Calibrate occupant classification system		1				
72	*	Subl	Calibrate front radar sensor		1				
73	#		Car Cover		1			0.2	
74	#		Corrosion Protection		1				
75	#	Repl	Flex Additive/Adhesion Promoter		1				